

Milling depths and speeds

Standard spindle speed: 20,000 rpm

Materials:	Single Tooth:	Max. infeed	feed XY
 Link Dibond, plastic & wood	Ø 3mm Ø 4mm Ø 6mm Ø 8mm	6mm 8mm 12mm 16mm	3000 mm / min 4000 mm / min 3000 - 6000 mm / min depending on hardness 3000 - 6000 mm / min depending on hardness
 Link crylic	Ø 3mm Ø 4mm Ø 6mm Ø 8mm	4mm 6mm 10mm 12mm	2000 mm / min 3000 mm / min 4000 mm / min 4000 mm / min
 Link Aluminium	Ø 3mm Ø 4mm Ø 6mm Ø 8mm	1,5mm 2mm 3mm 4mm	500 mm / min 750 mm / min 1000 mm / min 1500 mm / min

Recommended flute length:

Ø 3mm - 8mm groove

Ø 4mm - 12mm groove

Ø 6mm - 22mm groove

Ø 8mm - 32mm groove